

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10.05.27	140	Acceptable to D4133 Rev A. width approx 5.31 , 5.31 wider, Dwg = 5.31, Part # 5.61, acceptable	JP	10.05.27	4	JP 10.05.27 042	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 62156

Monday, September 20, 2010 8:27:11 AM



Page 2

Item ID: D4133-3

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 9/17/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 9/24/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Identify as per dwg & Stock Location:

0.00

RB 10-09-27 ④

Packaging

Memo

0.00

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/09/2011 QC21 to Rev. A with deviation per CP.

MF
10-9-28

POSITIVE RECALL

EFFECTIVE 10-09-11 AUTH CP

RELEASED CP DATE 10-09-27

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

Monday, September 20, 2010 8:27:17 AM

Work Order ID: 62156



Parent Item: D4133-3



Parent Item Name: Gasket

Start Date: 9/17/2010

Required Date: 9/24/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	477.6133	2.735	11.51579			<i>1810-9-21</i>

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code
MAT	372.3602	
114691	105.9602	
115500	266.4	
MAT052	105.2531	
114176	105.2531	

(4)

15500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	62156
Description: GASKET	Part Number:	D4133-3
Inspection Dwg: D4133-3 Rev: pb1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.31	.005 - .001	.311	X		U	IB02
.49	.030	.485	X		U	
.34	.030	.336	X		U	
.49	.030	.480	X		U	
.97	.030	.961	X		U	
2.80	.030	2.771	X		U	
4.64	.030	4.613	X		U	
5.17	.030	5.109	X		U	
5.61	.030	5.605	X		U	
3.88	.030	3.860	X		U	
6.48	.030	6.464	X		U	
9.08	.030	9.072	X		UPRO	IB02
14.23	.030	14.23	X		T	IB01
19.23	.030	19.23	X		T	
24.23	.030	24.23	X		T	
26.61	.030	26.61	X		T	
29.06	.030	29.00	X		T	
34.23	.030	34.23	X		T	
37.73	.030	37.73	X		T	
42.95	.030	42.95	X		T	
45.34	.030	45.34	X		T	
					T	

Measured by:	BS	Audited by:	S	Prototype Approval:	N/A
Date:	10-4-21	Date:	10/09/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

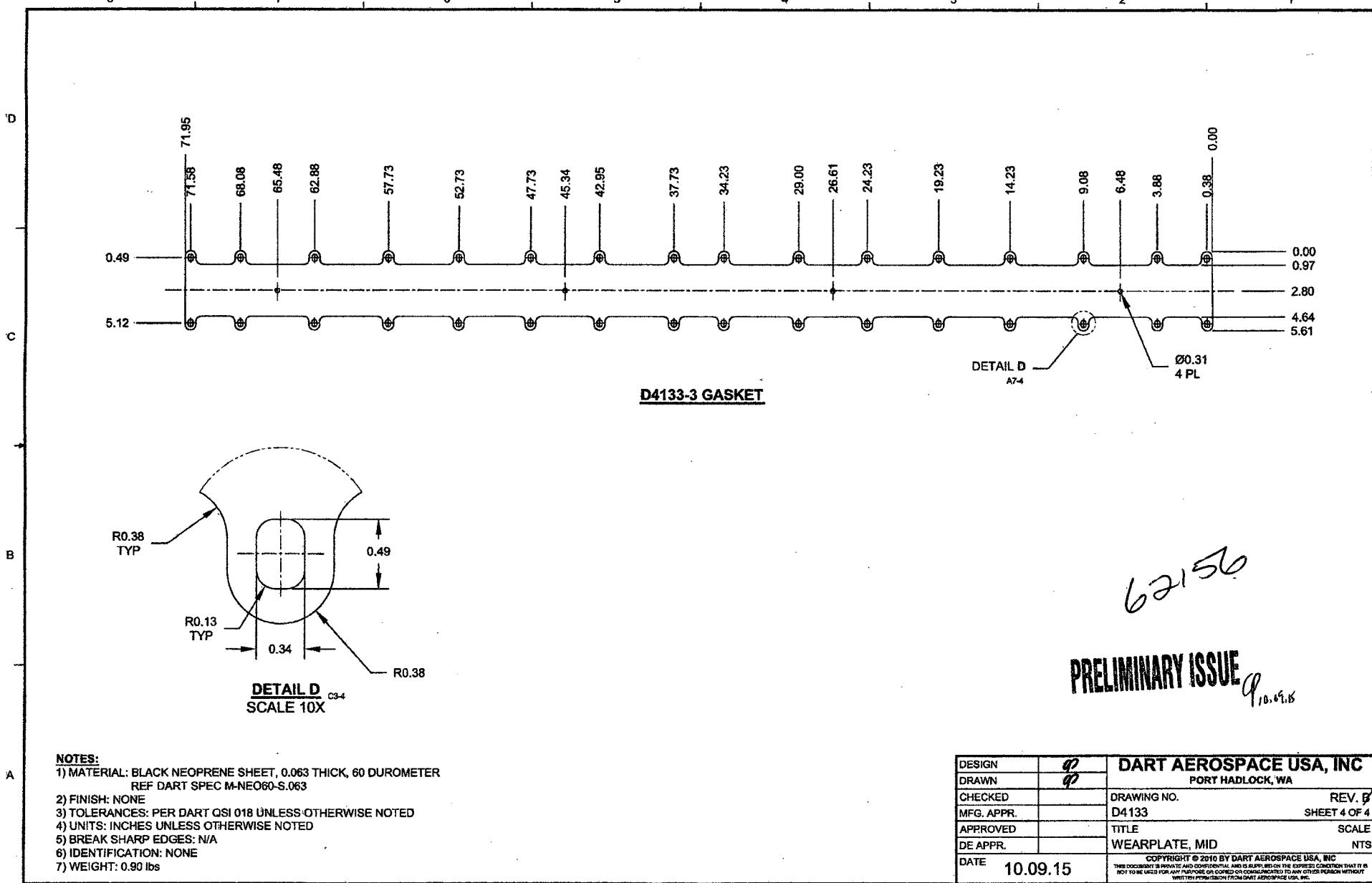
DART AEROSPACE LTD	Work Order:	67156
Description: GASKET	Part Number:	D4133-3
Inspection Dwg: D4133-3 Rev: pb		Page 1 of 1

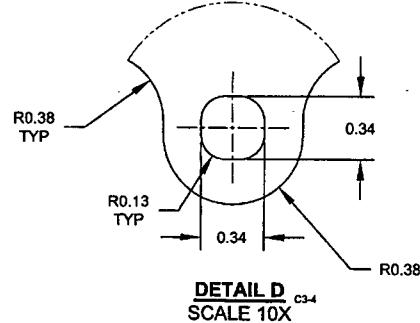
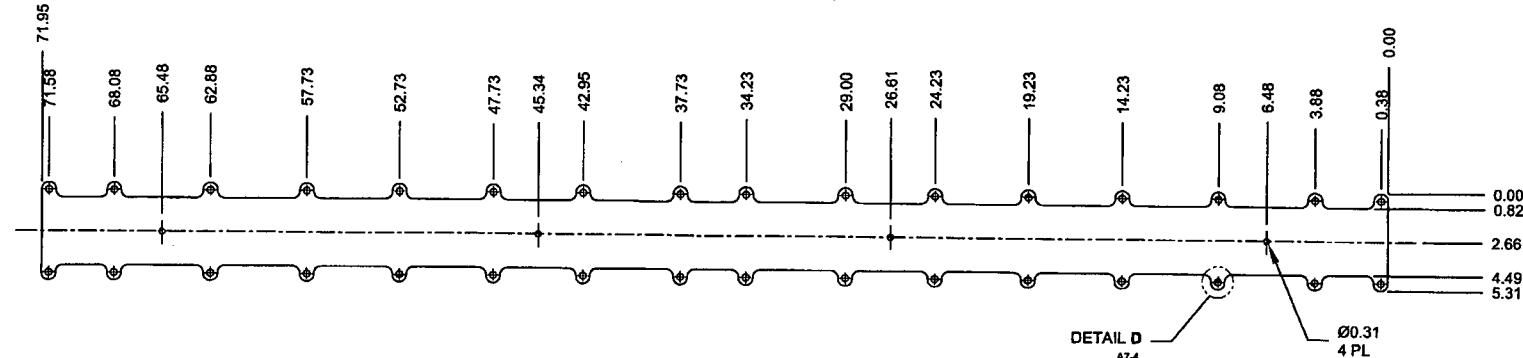
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	13	Audited by:	8	Prototype Approval:	N/A
Date:	10-9-21	Date:	10/09/22	Date:	N/A
	inspected to PSL Day only				

8 7 6 5 4 3 2 1





NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF DART SPEC M-NEO60-S-063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.90 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 62156

RELEASED
2010-06-29
MW

DESIGN	92	DART AEROSPACE USA, INC
DRAWN	92	PORT HADLOCK, WA
CHECKED		DRAWING NO.
MFG. APPR.		REV. A
APPROVED		SHEET 4 OF 4
DE APPR.		TITLE
DATE	10.06.15	SCALE
		WEARPLATE, MID
		NTS

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